

Service Bulletin

Subject: Gapping Tool Change

To: All Factory Authorized Service (FAS) Agents

Date: July 2022

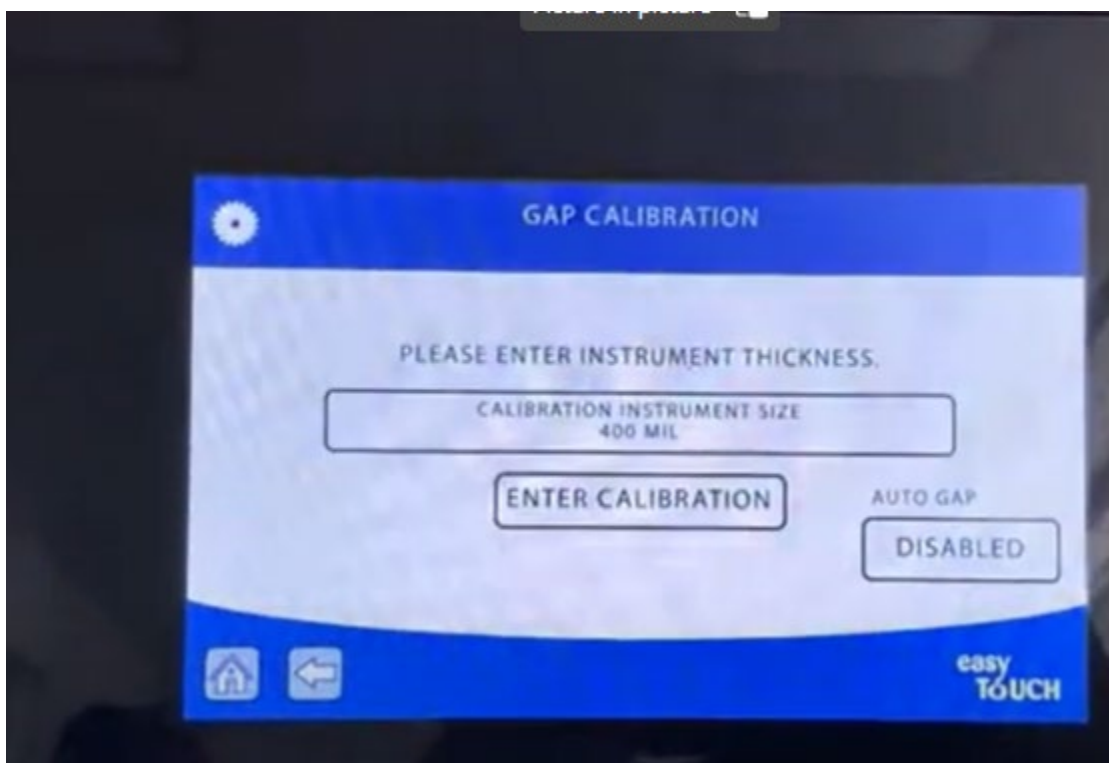
Gapping tool change to all new Pearl Clamshell Grills

Hello All,

Recently Garland has been reviewing the gapping procedure to help make this process easier for the tech as well as more repeatable.

We have now finished our trials and found that the best gapping tool to achieve this is a ball gauge vs the traditional L tool we supplied. As such we are now replacing the L tool shipped with every grill to a 400 Mil ball gauge.

This will mean when you Gap a grill you need to set the **Gap Tool Size to 400 mils** (previously 80 mils)



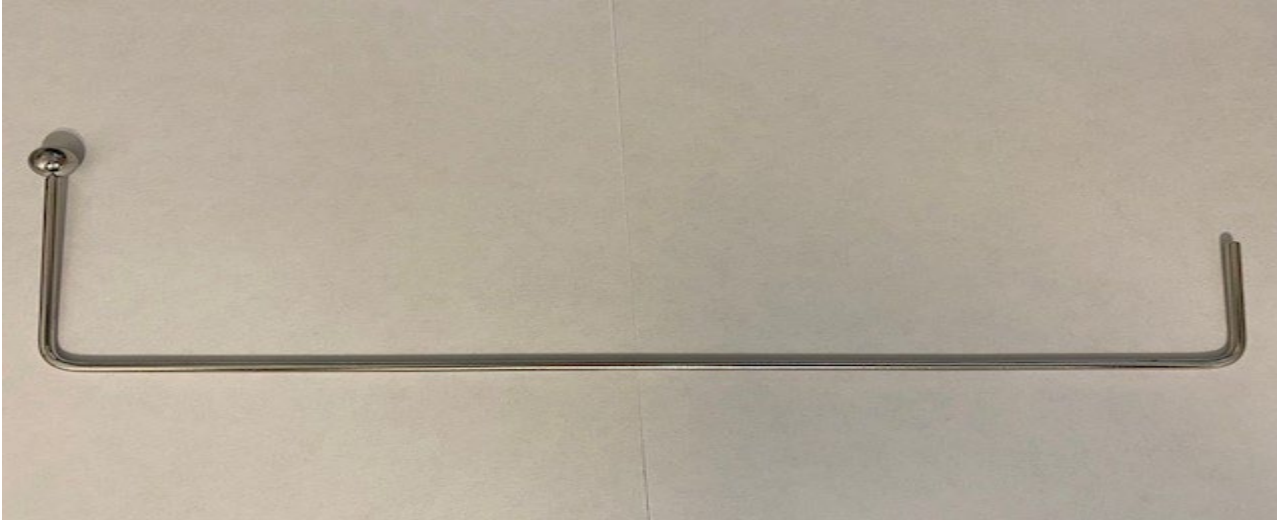
When you gap the grill, you will now only work on 3 points, this will be the rear middle and then both front adjusters. The Ball gauge should slide under the grill plate and when it is under the gap adjuster you should feel the lightest friction. At that point, the gap is correct. There is intentionally no (No Go) end as slight friction on the Go end is the best set up.

Platen gapping positions**Rear****Front Left****Front Right**

For full video instruction on how to use a 400 mil gap tool please go to the Garland Grill Youtube channel via the address below

Youtube Address: <https://youtu.be/kfVrDL6Z9bk>

**Gap Tool Picture,
Part number 4608452**



Regards

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